

Glowforge Laser Engraver/Cutter Approved Materials List

- Maximum Project Size is 18-in (length) by 10-in (width)
- Any item thicker than 0.5-in (height) must be approved by Studio Staff.
- No items with adhesive backings.
- **If you are bringing in your own material it MUST be approved by staff first**

<u>Material</u>	<u>Raster Engraving Settings</u>	<u>Vector Cutting Settings</u>	<u>Score Settings</u> * see Advanced Guide for Details
Anodized Aluminum Pen/Dog Tag	Speed: 300 Precision Power: 100 Lines per inch: 340	N/A	
Acrylic	Speed: 500 Precision Power: 35	Speed: 150 Precision Power: Full	Speed: 359 Precision Power: 30
Canvas (*cloth fabric canvas only)	TBD	TBD	N/A
Cardstock	Speed: 750 Precision Power: 10	Speed: 200 Precision Power: 25	Speed: 290 Precision Power: 3
Cork	Speed: 500 Precision Power: 5	N/A	Speed: 500 Precision Power: 5
Fabric (100% Cotton)	N/A	Speed: 500 Precision Power: 75	N/A
Felt	N/A	Speed: 500 Precision Power: 35	N/A

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<u>Material</u>	<u>Raster Engraving Settings</u>	<u>Vector Cutting Settings</u>	<u>Score Settings</u> * see Advanced Guide for Details
Glass Flat glass tiles, mirrors, coasters			
Genuine Leather Genuine Leather Tag, Label, or Receipt Required. <div style="border: 1px dashed red; padding: 5px; width: fit-content; margin: 10px auto;"> IMPORTANT: Vegan Leather, Pleather, or any Non-Genuine Leather is <u>unsafe</u> to use on the laser. </div>	Speed: 750 Precision Power: 25	N/A	
No-Odor Rubber (*one supplier is Johnson Plastics Plus)	Speed: 220 Precision Power: 60	Speed: 200 Precision Power: 10	N/A
Wood	Speed: 500 Precision Power: 35	Speed: 200 Precision Power: 100	Speed: 500 Precision Power: 55
Slate/Stone	TBD	N/A	TBD

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